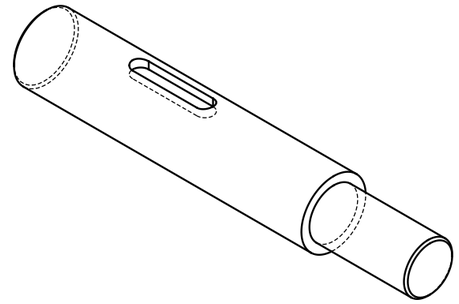
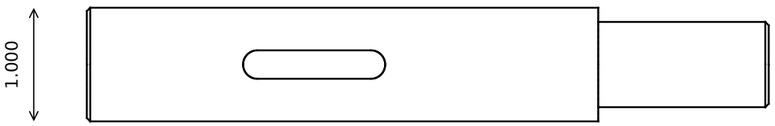


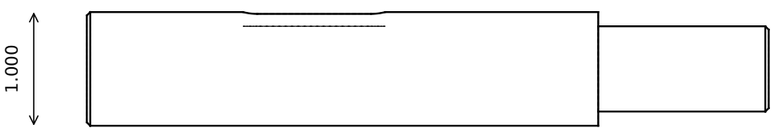
ISOMETRIC VIEW



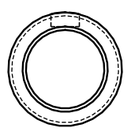
TOP VIEW

Ø1.000 ±.001 BEARING SEAT

KEYWAY .250 WIDE x .125 DEEP x 1.250 LONG



FRONT VIEW



RIGHT VIEW

6.000

NOTES:

1. MATERIAL: STEEL 1018 COLD DRAWN (ASTM A108).
2. FINISH: NONE, LIGHT OIL.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. CRITICAL DIMENSIONS ±.001, INSPECT 100%.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ±.005

.XXX ±.001

ANGLES ±0.25°

SURFACE FINISH 32 Ra (µin) MAX

BREAK SHARP EDGES .005-.015

COLDBROOK FABRICATION & MACHINE

TITLE	SHAFT WITH A KEYWAY
PART NO.	CB-M103
MATERIAL	STEEL 1018 COLD DRAWN (ASTM A108)
FINISH	NONE, LIGHT OIL
SCALE	3:4
DRAWN	CUSTOMER ENG. 2026-10-13
SHEET	1 OF 1 REV A